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Effect of the injection of a gas mixture $(CO_2 + O_2)$ onto residual hydrocarbons in a depleted oil reservoir: experiments and modelling

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Abstract

 CO_2 geo-sequestration in hydrocarbon reservoirs is suggested as solution for limiting CO_2 atmospheric accumulation. In the case of oxy-combustion CO_2 capture, the main annex gas associated with CO_2 is O_2 in important proportion. To predict the hydrocarbon evolution in the presence of O_2 in oil-depleted reservoir, it is essential to investigate their reactivity by a double approach combining experimentation and modelling.

Experiments were carried out on a model compound (*n*-octane) and a detailed kinetic model for *n*-octane was applied. The consistency between experimentations and model is promising for the development of a tool allowing the prediction of hydrocarbon reservoir stability.

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1. Introduction

It is now accepted that the combustion of fossil organic matter is partly responsible for the increase in atmospheric concentrations of carbon dioxide. In addition, it is considered that this increase contributes to global warming of the Earth.

CO₂ geological storage (CCS, i.e. CO₂ Capture and Storage) is considered as an interesting option to reduce the emission of this major greenhouse gas [1]. CO₂ geo-sequestration consists of the following steps: (i) CO₂ capture at the industrial source, (ii) transportation from the source to the storage location mainly by pipeline, and (iii) long-term storage in deep geological reservoir [2]. CO₂ can be captured from major CO₂ emitting industries like natural gas production, synthetic or fossil fuel plants. A power plant with CCS could reduce CO₂ atmospheric emissions by approximately 80-90 % compared to a plant without CCS [1]. There are different types of capture processes: (i) precombustion, (ii) post-combustion and (iii) oxy-combustion. Oxy-combustion capture process (combustion in high oxygen concentration = 90-95 %) provides a better combustion efficiency than the other combustions, and leads to CO₂ enriched gas stream. Indeed, oxy-combustion limits the production of nitrogenated gases (especially NO_x and N₂O). But relatively high levels of impurities can remain in the gas stream, like water, Ar (0-5%), N₂ (0-15%), O₂ (0-7%), SO₂ (0 1.5%) [3].

Water is generally removed from gas mixture by condensation. But it is not planned to achieve a complete CO_2 separation from the other annex gases, because of (i) the high cost of the purification steps, (ii) the increase in the energy penalty and (iii) the reduced CO_2 avoidance [4].

Impurities could greatly affect the thermodynamic properties of the gas stream, which in turn would affect the different steps of CCS process. Few studies have examined the impacts of annex gases co-injected with CO₂ on hydrocarbons remaining in oil and gas reservoirs. Especially, the injection of O₂ associated with CO₂ after oxy-combustion capture processes can induce oxidation of hydrocarbons contained in oil reservoirs, until auto-ignition. Even if hydrocarbon oxidation processes by O₂ are well known in high-temperature - low-pressure (HT-LP, 500 to 900 K, < 1 MPa) conditions, scarce data are available under reservoir conditions (high-pressure - low-temperature, HP-LT, < 473 K, 1 to 100 MPa).

Hence, it is extremely important to investigate the reactivity of hydrocarbons towards O_2 under reservoir conditions for CCS to establish what could be the evolution of fluids in the reservoir.

In this study we intend to investigate the O_2 initiated oxidation chemistry of *n*-octane (*n*- C_8H_{18}) as a model compound in context of CO_2/O_2 injection in oil reservoir, under low temperature and high pressure, in order to study the geo-sequestration of CO_2 . Experiments and simulations using detailed kinetic models have been performed in parallel to explain the reactivity of *n*- C_8H_{18} in presence of O_2 under reservoir conditions.

2. Materials and methods

2.1. Experiment

Oxidation experimentations were carried out with an original single experimental device developed in the lab. This device is composed of two parts (i) an experimental and (ii) an analytical part. A schematic representation of the experimental setup is shown in Figure 1.

To be close to the reservoir conditions, oxidation experiments were carried out in a high pressure/low temperature reactor. The system was isochoric (volume: 500 ml) and isothermal. In the reactor, an electromagnetic propeller stirrer allowed a homogenization of the content. The titanium reactor was placed in an oven, whose temperature could be varied up to 448 K.

The reactor was connected with a Rolsi® valve (Rapid On-Line Sampler Injector). The Rolsi® valve is a gas sampling valve which allowed on-line micro-sampling (from 0.01 mg to 10 mg), and so a continuous monitoring of the system during the time of the experiment. The Rolsi® valve was connected to a transfer line, which was heated at the reactor temperature, under 0.05 MPa of argon. The transfer line allowed the sample circulation from the experimental part to the analytical part.

Sample analyses were carried out with a gas micro-chromatogram SRA R-3000 (μ -GC), coupled with three modules. Each module included (i) a pressure regulator, (ii) a tyre and wheel assembly of injection micro-valve, (iii) an injection valve, (iv) a capillary column and (v) a Thermal Conductivity Detector (TCD).

The $\mu\text{-}GC$ allowed analysis of the following gas compounds:

- 1st module: He, N₂, O₂, CO, CH₄

- 2nd module: CO₂

- 3rd module: H_2O , n- C_8H_{18}

Standard gases were used as reference to calibrate the different gas compounds (N_2 , O_2 , CO, CO_2 , H_2O) and a solution of pure *n*-C₈H₁₈ was injected at different concentrations to construct a calibration plot for the reactant.



Experimental part Fig. 1. Experimental device with the detail of the Experimental and Analytical parts

Three experiments were carried out with n-C₈H₁₈ in the presence of 20 % O₂ and 80 % N₂ (artificial air), at 398 K, 423 K, 448 K, each at 20 MPa, to investigate the effect of initial temperature on the oxidation kinetics. Moreover, another experiment was carried out with n C₈H₁₈ in the presence of 3 % O₂ and 97 % N₂ at 423 K and 20 MPa, to investigate the effect of O₂ concentration on the oxidation kinetics (Table 1). Gas solvent was tested in a previous study; we showed that nitrogen and carbon dioxide had no influence on the oxidation kinetic and reactivity. Hence, nitrogen was selected such as gas solvent rather than CO₂, to be able to quantify CO₂ production during oxidation.

The reactant (approximately 1g of $n-C_8H_{18}$) was placed in the reactor at atmospheric temperature and pressure. The reactor was purged with helium to eliminate the residual air from the reactor, followed by addition of 0.2 MPa He, as internal standard. Gas mixtures were injected into the reactor at ambient temperature. The reactor was heated up to 398, 423 or 448 K and by consequence, the pressure attained 20 MPa after stabilization of the temperature. The temperature was measured by a calibrated thermocouple and the pressure by a pressure sensor during all the experiment.

<i>n</i> -octane (mole fraction)	O ₂ (mole fraction)	N ₂ (mole fraction)	Temperature (K)	Pressure (MPa)
0.29	19.94	79.77	398	20
0.31	19.94	79.75	423	20
0.31	2.99	96.70	423	20
0.33	19.93	79.74	448	20

Table 1. Mole fraction reactants, temperature and pressure applied for closed experiments during 48 hours.

2.2. Modelling

A detailed kinetic model for the oxidation of n-C₈H₁₈ was generated using the software EXGAS [5]. EXGAS is a computer package developed to perform the automatic generation of detailed kinetic models for the gas-phase oxidation and pyrolysis of linear and branched alkanes or alkenes. As this package and its application to model the oxidation or pyrolysis of a wide range of alkanes have been already described, the general features of EXGAS will not be described here [6].

The thermo-chemical data are automatically calculated for molecules and radicals using the software THERGAS [7] based on the group and bond additivity methods proposed by Benson [8] and stored as 14 polynomial coefficients, according to CHEMKIN formalism [9]. The kinetic parameters were generated using the software KINGAS [10]. Kinetic modelling was performed with CHEMKIN II using the code SENKIN [11] for the simulation in closed isochoric reactor; the thermal output was fixed to allow simulating an adiabatic or an isothermal reactor. In order to explain the experimental results, the initial model was modified either by adjusting the kinetic parameters wherever applicable (within the uncertainties) or by adding the missing reactions that were not accounted for by EXGAS. The modified model comprises 3760 reactions and 394 species.

3. Results and discussions

The concentration of n-C₈H₁₈ as a function of reaction time was monitored throughout the oxidation experiment. Fig. 2 and 3 present the experimental results of oxidation kinetics of n-C₈H₁₈ mole fraction normalized by the initial mole fraction versus time (decay kinetics of n-C₈H₁₈), obtained from a series of experiments conducted at the above mentioned temperatures and from corresponding simulations.

3.1. Experiments

The temperature remained constant throughout all experiments with 3 % and 20 % of O_2 at 398, 423 and 448 K, which confirms the isothermal conditions of our experiments. A similar observation was made for the pressure, which was maintained at 20 MPa during all experiments.

The decay kinetics of n-C₈H₁₈ at 423 and 448 K increased rapidly after a short delay of < 3 hours, which then subsided into a slower kinetic until all n-C₈H₁₈ was consumed (~ 50 hours at 448 K). The experiment at 423 K showed very slow consumption kinetics of n-C₈H₁₈.

The kinetics at 398 K was the slowest one and only 25 % conversion of n-C₈H₁₈ after 48 hours was achieved. The rate of conversion increased with the temperature, leading to 70 % and 96 % conversion of the initial carbon content after 48 hours at 423 and 448 K respectively (fig. 2).

The conversion rate of the n-C₈H₁₈ for the experiments with 3 % and 20 % of O₂ had a similar evolution, with a rapid increase at the beginning of the experiments and a kinetic decrease after 40 hours (fig. 3).

3.2. Modelling

To simulate the observed decay kinetics of n-C₈H₁₈, a detailed kinetic model was constructed using EXGAS. Kinetic modelling was performed using the reaction mechanism along with the initial experimental parameters such as concentration, temperature and pressure and the results of the simulation were compared with the experimental results of n-C₈H₁₈ concentration evolution.

Numerical results are in good accordance with experimental data. The global trends between modelling and experimental oxidations are similar as the oxidation kinetics. The modified model simulating the oxidation kinetics of $n-C_8H_{18}$ under reservoir conditions (HP – LT) was validated by comparison between the experimental observations and the simulation results at three different reaction temperatures (fig. 2) and two different O₂ concentrations (fig. 3).



Fig. 2. Decay kinetics of *n*-C₈H₁₈ versus time for experiment and modelling at three temperatures.



Fig. 3. Decay kinetics of *n*-C₈H₁₈ versus time for experiment and modelling for two O₂ contents.

4. Conclusions

This is the first experimental study of oxidation kinetics of n-C₈H₁₈ under reservoir conditions, i.e, low temperature and high pressure. In the original device developed for this study, auto-ignition was never reached in the studied conditions. Nevertheless, the oxidation kinetics is rather fast since 96% conversion of the initial carbon content was reached after 48 h at 448 K. A detailed kinetic model has been constructed and used to simulate the oxidation kinetics of n-C₈H₁₈, with the improvement of the primary mechanism of EXGAS model. The modified model was validated by comparison between the experimental observations at three different reaction temperatures and two different O₂ concentrations, and the simulation results. The good agreement between our experiments and our improved numerical model is promising for the development of a tool for the prediction of stability of hydrocarbon reservoirs in CCS context. For now, the study was conducted in isothermal conditions. The next step will be to take into account the heat transfer properties of the reservoirs in order to evaluate the auto-ignition risk in conditions close to real ones.

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